

Date: Monday, 3/27/2006 7:43:39 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BASKET RIB
Job Number : 26382	
Estimate Number : 10404	
P.O. Number : N/A	Part Number : D31663
This Issue : 3/27/2006 S.O. No. : N/A	Drawing Number : D3166 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LANDING GEAR	Drawing Revision : A1
Previous Run : 25896	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 4/3/2006 Qty: 10 Um: Each
Checked & Approved By : <u>SEE ABOVE USER & DATE</u>	
Comment : Est. A 02.08.23 New issue KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TS0750W065	304 SQ Tube.75x.75x.065W
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Comment: Qty.: 10.5000 f(s)/Unit Total : 105.0000 f(s)
 Material: 304/316 SS tube 0.063" wall
 (M304TS0750W065)
 batch M100292

DD

06-03-24

2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
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Comment: LANDING GEAR RESOURCE 1
 Cut 3/4" x 3/4" square tubing 120.00" long.

DD

06-03-24

(10)

3.0	BENDING	BENDING MACHINE
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Comment: BENDING MACHINE
 Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL, and Folio FT005

Pm'06-03-27 (10)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK
 Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)

Pm'06-03-27 (10)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: LG

Pm'06-03-27 (10)

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Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/03/08 (10)

Job Completion



U 06-03-28